

MILAM & GREENE

WHISKEY

BLENDER'S RESERVE COLLECTION

This is a celebration of "2023 Master Blender of the Year" Heather Greene's blending and whiskey-making skills. It is a collection of her sought-after, limited-edition offerings which include Bottled in Bond Bourbon (follows strict BiB regulations), Very Small Batch Bourbon (finished with French oak staves), and The Unabridged Volumes Bourbon (cask-strength).



**"2023 MASTER BLENDER
OF THE YEAR"**
- Heather Greene



**"2024 MASTER DISTILLER
OF THE YEAR"**
- Marlene Holmes



MILAM & GREENE BOTTLED IN BOND STRAIGHT BOURBON WHISKEY

Throughout the year, the Milam & Greene whiskey team travels to Bardstown, Kentucky to distill on continuous column stills using our people, proprietary mashbill and yeast strain. This 2024 inaugural bottling of Bottled in Bond was distilled by our whiskey team in Kentucky, in Autumn 2019. After careful aging in char-4 new oak barrels for over 4 years, in a U.S. bonded warehouse in Kentucky, 72 barrels made their way down to Texas for batching and hand-bottling at exactly 50% ABV / 100 Proof per the legal requirements of the Bottled in Bond Act of 1897.

MASHBILL:

- Kentucky Bourbon: 70% corn, 22% malted rye, 8% malted barley

PROOF: 100-Proof / 50% ABV



MILAM & GREENE VERY SMALL BATCH BOURBON FINISHED IN CHARRED FRENCH OAK

For this, Master Blender Heather Greene and her team batch casks that are a combination of bourbon distilled by them in Kentucky using the proprietary Milam & Greene mashbill with well aged barrels of Tennessee bourbon. The barrels are batched, then split into micro-batches before being finished with charred French Oak from casks that had previously held our own award-winning whiskey. These casks are broken down, "cooked" in the 100-degree Texan summer sun, and finally house-charred to a crisp on the outside. These crispy-on-the-outside, whiskey-kissed-on-the-inside staves are then steeped in the micro-batches before bottling.

MASHBILL:

- Kentucky Bourbon: 70% corn, 22% malted rye, 8% malted barley
- Tennessee Bourbon: 84% corn, 8% rye, 8% malted barley

PROOF: 108-Proof / 54% ABV



MILAM & GREENE UNABRIDGED VOLUMES BLEND OF STRAIGHT BOURBON WHISKIES

This is our limited-edition, literary themed blend of straight bourbon whiskies that pays homage to Master Blender Heather Greene's book 'Whiskey Distilled'. Unabridged refers to a book that has not been edited, so we offer this blend of young and old whiskies from our library of casks at cask-strength and non-chill filtered so that it showcases the natural flavors a barrel can impart into bourbon over time and place. The Unabridged Volumes are released once per year.

MASHBILL VOLUME 3:

- Texas & Kentucky Bourbon: 70% corn, 22% malted rye, 8% malted barley
- Tennessee Bourbon: 80% corn, 10% rye, 10% malted barley
- Vintage Tennessee Bourbon: 84% corn, 8% rye, 8% malted barley

PROOF VOL 3: 118-Proof / 59% ABV
(Cask Strength)

"The World's Best Whiskey"
-Forbes

**"Heather Greene:
Top 5 Women in Whiskey"**
-Vinepair

**"2022, 2021, 2020
Top Spirits List"**
-Wine Enthusiast

MAXIM
"The Most Innovative
American Whiskeys
Of 2023"

**MILAM &
GREENE**
W H I S K E Y

Robb Report
"This New Bourbon:
It's Stellar"

WHISKEY RAIDERS
"A Real Flavor Bomb"

FRED MINNICK
"Top 25 Whiskeys of 2023"



WHY DOES THIS WHISKEY TASTE SO GOOD?

PLACE / PROVENANCE

The Milam & Greene Distillery is located in the beautiful Texas Hill Country, a place where extreme temperature swings that range from extreme 100+ heat to frigid ice storms mixed with crazy humidity levels that give way to both drought and flooding within weeks, drive flavor into the whiskey aging in our casks. Some of our barrel's age for their entirety in Texas, others spent their younger years in other states before traveling down to Texas Hill Country for final aging.

TWO TYPES OF DISTILLATION

Our team distills in both Texas on small copper pot stills that produce a fuller flavor profile AND in Kentucky on continuous column stills that yield a lighter more delicate spirit using the exact same team of people, our proprietary mashbill (70% corn, 22% malted rye and 8% malted barley) and the brands personal flair.

EXPERIENCE YIELDS RESULTS

Our team honed their craft while working for whiskey brands throughout the country and around the globe, from this they learned that different climates produce different flavor profiles. As such, Milam & Greene casks currently age in rickhouses located across four states each with different terroir and microclimates before joining forces in Texas where the art of aging, finishing, blending and batching are celebrated and executed by the stellar whiskey team.

OUR SPECIFICATION INFORMATION

MILAM & GREENE RESERVE RANGE	ALC%	PROOF	BOTTLE UPC	CASE SCC	SIZE	BOTTLES PER CASE	CASES PER LAYER	LAYERS PER PALLET	CASES PER PALLET	PALLET WEIGHT (lbs.)	CASE DIM'S LxWxH (inches)	CASE WEIGHT (lbs.)	BOTTLE DIM'S LxWxH (inches)	BOTTLE WEIGHT (lbs.)	Average SRP
BOTTLED IN BOND: Straight Bourbon Whiskey	50% ABV	100 Proof	817758020439	10817758020436	750ml	6	13	6	78	1591	13 x 9 x 9.5	20.4	4 x 4 x 9	3.3	\$64.99
VERY SMALL BATCH: Straight Bourbon Whiskey	54% ABV	108 Proof	817758020422	10817758020429	750ml	6	13	6	78	1591	13 x 9 x 9.5	20.4	4 x 4 x 9	3.3	\$69.99
UNABRIDGED VOLUME 3: Blend of Straight Bourbon Whiskies	59% ABV	118 Proof	817758020415	817758020408	750ml	6	13	6	78	1591	13 x 9 x 9.5	20.4	4 x 4 x 9	3.3	\$94.99

MILAM & GREENE
W H I S K E Y

Please enjoy responsibly!
Milam & Greene Whiskey distilled in Texas, Kentucky, Tennessee and Indiana. Artfully aged, finished and bottled in Blanco, Texas.